



RESEARCH ARTICLE

SYNTHESIS AND UV, VUV PHOTOLUMINESCENCE OF RED EMITTING BORATE HOST PDP
PHOSPHORS $\text{YCaBO}_4:\text{Eu}^{3+}$ and $\text{YBO}_3:\text{Eu}^{3+}$

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ABSTRACT

The Orange red and red emitting borate host phosphor $\text{YCaBO}_4:\text{Eu}^{3+}$ and $\text{YBO}_3:\text{Eu}^{3+}$ has been prepared by a novel solution combustion technique. The synthesis is based on the exothermic reaction between the fuel (Urea) and Oxidizer (Ammonium nitrate). The Heat evolved in reaction is utilized for auto combustion. The photoluminescence properties of the powder samples of $\text{YCaBO}_4:\text{Eu}^{3+}$ and $\text{YBO}_3:\text{Eu}^{3+}$ has been investigated under UV and VUV excitation. The phosphor shows strong absorption in UV and VUV region and exhibits intense red emission upon excited by 254 nm UV and 173 nm VUV radiation. Under UV 254 nm excitation, $\text{YCaBO}_4:\text{Eu}^{3+}$ and $\text{YBO}_3:\text{Eu}^{3+}$ exhibits intense red emission around 610 nm. Under VUV excitation of 173 nm, the phosphor emits intense red emission around 610 nm and few weak emissions. These weak emissions could be suppressed by annealing the sample repeatedly at proper temperature and both the borate phosphor $\text{YCaBO}_4:\text{Eu}^{3+}$ and $\text{YBO}_3:\text{Eu}^{3+}$ could be a good red emitting phosphor for PDP display applications and mercury free lamps.

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INTRODUCTION

The plasma display panels (PDP) are gaining attention due to their high performance and scalability as a media for large format television (TV), particularly high definition TV (HDTV). Color plasma display panels (PDPs) have attracted considerable interest in recent years as components of wall-mounted television sets that are large, flat and thin (Bizarri, Moine, 2005; Rao, 2005; Zhang *et al.*, 2005; Lin *et al.*, 2007). The luminescence efficiency of a PDP depends upon various components such as phosphors, gas mixture, dielectric layer, reflective layer, black matrix, etc. The phosphor particles for PDP applications should have good luminescent characteristics under vacuum ultraviolet (VUV) light consisting of the resonance radiation of Xe atoms (147 nm) and the excited state of molecular Xe (172 nm). Recently, borates and oxyborates have been extensively investigated as host lattices for luminescent materials because of their large band gap and stability. Most borate hosts are transparent up to 140-180 nm, so that the VUV light can directly excite impurity activator in these hosts (Jung *et al.*, 2005). The strong absorption due to the impurity ions would give efficient conversion of the VUV light. Several Inorganic Borate host materials have been reported as Red PDP phosphors, such as $(\text{Y}, \text{Gd})\text{BO}_3:\text{Eu}^{3+}$, $\text{YAl}_3(\text{BO}_3)_4:\text{Eu}^{3+}$, and $\text{BaZr}(\text{BO}_3)_2:\text{Eu}^{3+}$, $\text{YCa}_4\text{O}(\text{BO}_3)_3:\text{Eu}^{3+}$, $\text{GdAl}_3(\text{BO}_3)_4:\text{Eu}^{3+}$, (Lee *et al.*, 2002; Tian *et al.*, 2004; Dorenbos and Lumin 2005; Yokosawa, Suzuki and Nakazawa 2003; Hongpeng *et al.*, 2000; Park *et al.*, 2001). The Rare earth Alkaline earth Metal Borate phosphor $\text{YCaBO}_4:\text{Eu}^{3+}$ and $\text{YBO}_3:\text{Eu}^{3+}$ are interesting and useful red phosphors. $\text{YCaBO}_4:\text{Eu}^{3+}$ has been investigated in the recently years as a VUV excited phosphor for PDP applications. Park *et al.* (2001) investigated the possibilities of $\text{Ca}(\text{Y}, \text{Gd})(\text{Al}, \text{Eu})\text{BO}_4$ as red PDP

phosphor (Park *et al.*, 2008). In the present work we prepared the $\text{YCaBO}_4:\text{Eu}^{3+}$ and $\text{YBO}_3:\text{Eu}^{3+}$ by a novel solution combustion technique and investigated the photo luminescent properties under UV and VUV excitation.

Synthesis and Experimental Techniques

The samples were prepared by a novel technique which is slight variation of solution combustion technique (Sonekar *et al.*, 2007; Sonekar *et al.*, 2009; Sonekar, Omanwar and Moharil 2009; Nagpure *et al.*, 2011). The starting ingredients $\text{Y}(\text{NO}_3)_3$ and $\text{Eu}(\text{NO}_3)_3$ (IR Ltd.), $\text{Ca}(\text{NO}_3)_2$, H_3BO_3 , NH_4NO_3 and $\text{NH}_2\text{-CO-NH}_2$ (S D Fine AR) were used. The stoichiometric amounts of the ingredients (Table 1 and Table 2) were thoroughly mixed in an Agate Mortar, adding little amount of double distilled water and obtained an aqueous homogeneous solution. The aqueous solution was then transferred in to a china basin. The China basin was introduced in to preheated muffle furnace maintained at 550°C. The solution boils, foams and ignites to burn with flame and obtained a voluminous, foamy powder. The entire combustion process was over in about 5 minutes. Following the combustion, the resulting fine powders were annealed in a slightly reducing atmosphere provided by burning charcoal at temperature 800°C for about 60 min. and suddenly cooled to room temperature. PL measurements under UV excitation were carried out at NEERI, Nagpur on Hitachi F- 4000 Spectrofluorometer and PL measurements under VUV excitation were carried out at Nanotechnology Application Centre, University of Allahabad, Allahabad (UP).

RESULT AND DISCUSSION

Figure 1 shows the UV Excitation and emission spectra of $\text{YCaBO}_4:\text{Eu}^{3+}$. The phosphor $\text{YCaBO}_4:\text{Eu}^{3+}$ exhibits intense red emission under UV excitation. The excitation spectrum for 611 nm emission

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Table 1.

YCaBO ₄ :Eu ³⁺ Molar ratio Weights (gms.)	Ca(NO ₃) ₂	Y(NO ₃) ₃	Eu(NO ₃) ₃	H ₃ BO ₃	NH ₂ CONH ₂	NH ₄ NO ₃
	1	0.98	0.02	1	7	8
	2.3615	3.8299	0.0892	0.6183	4.2042	6.4032

Table 2.

YBO ₃ :Eu ³⁺ Molar ratio Weights (gms.)	Y(NO ₃) ₃	Eu(NO ₃) ₃	H ₃ BO ₃	NH ₂ CONH ₂	NH ₄ NO ₃
	0.98	0.02	1	7	8
	3.8299	0.0892	0.6183	4.2042	6.4032

mainly consists of an intense double humped broad band peaking at 242–248 nm. The emission spectrum under 254 nm UV excitation mainly consists of a sharp intense line peaking at 610.4 nm which corresponds to the ⁵D₀ → ⁷F₂ transition of Eu³⁺. The other weak lines 589, 649 and 630 nm also occurs which corresponds to the ⁵D₀ → ⁷F₁ and ⁵D₀ → ⁷F₃ transition of Eu³⁺ ions. The prominent emission line 610.4 nm is due to the ⁵D₀ → ⁷F₂ transition of Eu³⁺ which indicates that the Eu³⁺ ions occupies a noncentro-symmetric positions in the YCaBO₄ lattice. The red emission of YCaBO₄ is comparable to the commercial red phosphor Y₂O₃:Eu³⁺. Hence it could be a potential red phosphor for lamp and display applications.

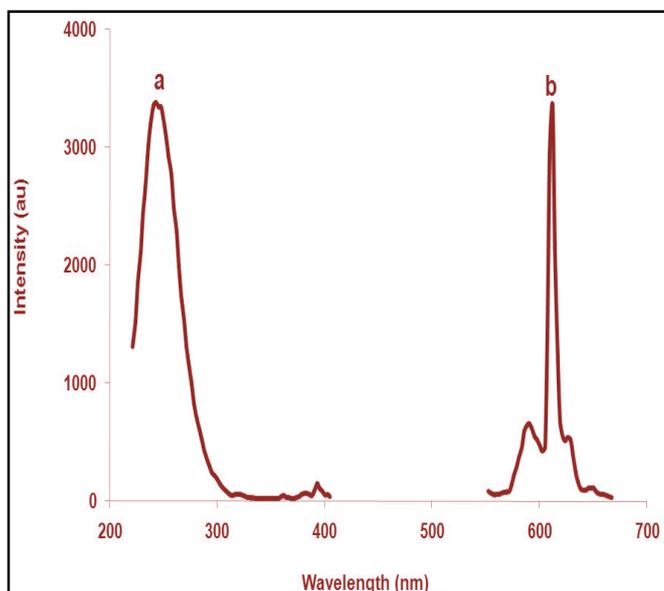


Figure 1. Excitation (a) for 611 nm emission and Emission Spectra for UV 254 nm excitation of YCaBO₄: Eu³⁺

Figure 2 shows the emission spectrum of YCaBO₄: Eu³⁺ under VUV excitation of 171 nm. The emission spectrum under VUV excitation of 173 nm mainly consists of a sharp intense line peaking at 610.4 nm which corresponds to the ⁵D₀ → ⁷F₂ transition of Eu³⁺. The VUV emission spectrum shows some weak emissions. If these weak unwanted emissions are suppressed then the phosphor YCaBO₄: Eu³⁺ could be an excellent candidate for red emitting PDP phosphor. The YBO₃:Eu³⁺ phosphor was prepared by combustion synthesis. The UV Photoluminescence spectra of YBO₃:Eu³⁺ phosphor is depicted in Figure 3. The excitation spectrum (a) monitored at 594 nm emission shows a single intense broad band peaking at 240 nm. This band corresponds to the charge transfer (CT) transition within the Eu³⁺ - oxygen center. The emission spectrum (b) under the 254 nm excitation, consists of multiple peaks at 594, 612 and 627 nm which corresponds to the ⁵D₀ → ⁷F₁, ⁵D₀ → ⁷F₂ and ⁵D₀ → ⁷F₃ transitions of Eu³⁺. The prominent emission occurs at 594 nm in the orange red region of the spectrum. The red emission at 612 nm is comparatively weak. The VUV emission spectrum of YBO₃:Eu³⁺ phosphor under 172 nm excitation is shown in Figure 4. The VUV emission

spectrum is similar to the UV emission spectra. This clearly indicates that the phosphor exhibits strong absorption in the VUV region and efficient emission in the orange red region. The maxima observed at 596 nm and 611 nm in the red region of the spectrum are due to ⁵D₀ → ⁷F₁ and ⁵D₀ → ⁷F₂ transitions of Eu³⁺ ion. This is in good agreement with the literature value for the VUV excited luminescence.

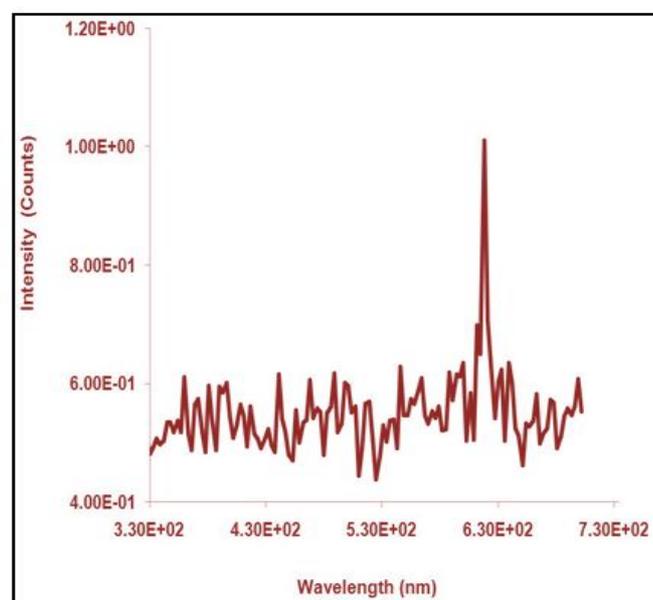


Figure 2. Emission spectra for VUV 172 nm of YCaBO₄:Eu³⁺

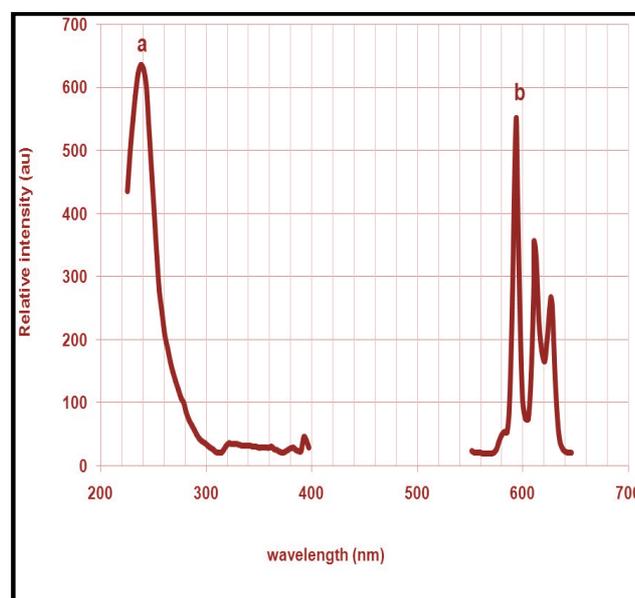


Figure 3. (a) Excitation spectra of YBO₃: Eu³⁺ for 595nm emission, (b) Emission spectra of YBO₃: Eu³⁺ for 254 nm excitation

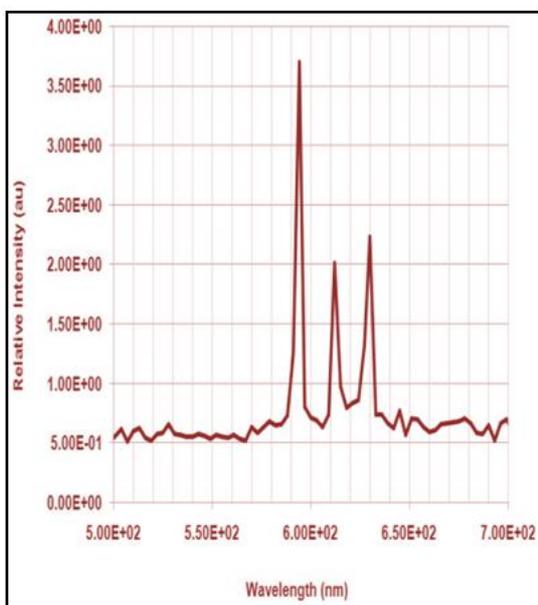


Figure 4. X-ray excited luminescence of YBO₃: Eu³⁺

RESULT AND CONCLUSION

The photoluminescence properties of the powder samples of YCaBO₄:Eu³⁺ and YBO₃:Eu³⁺ has been investigated under UV and VUV excitation. The phosphor shows strong absorption Under UV 254 nm excitation, YCaBO₄:Eu³⁺ exhibits intense red emission around 610 nm. Under VUV excitation of 173 nm, the phosphor emits intense red emission around 610 nm which corresponds to the ⁵D₀ → ⁷F₂ transition of Eu³⁺ and few weak emissions. These weak emissions could be suppressed by annealing the sample repeatedly at proper temperature, whereas YBO₃:Eu³⁺ shows strong absorption in UV and VUV region and exhibits intense orange red emission upon excited by 254 nm UV and 173 nm VUV radiation. The maxima observed at 596 nm and 611 nm in the red region of the spectrum are

due to ⁵D₀ → ⁷F₁ and ⁵D₀ → ⁷F₂ transitions of Eu³⁺ ion. This is in good agreement with the literature value for the VUV excited luminescence could be used for PDP applications.

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